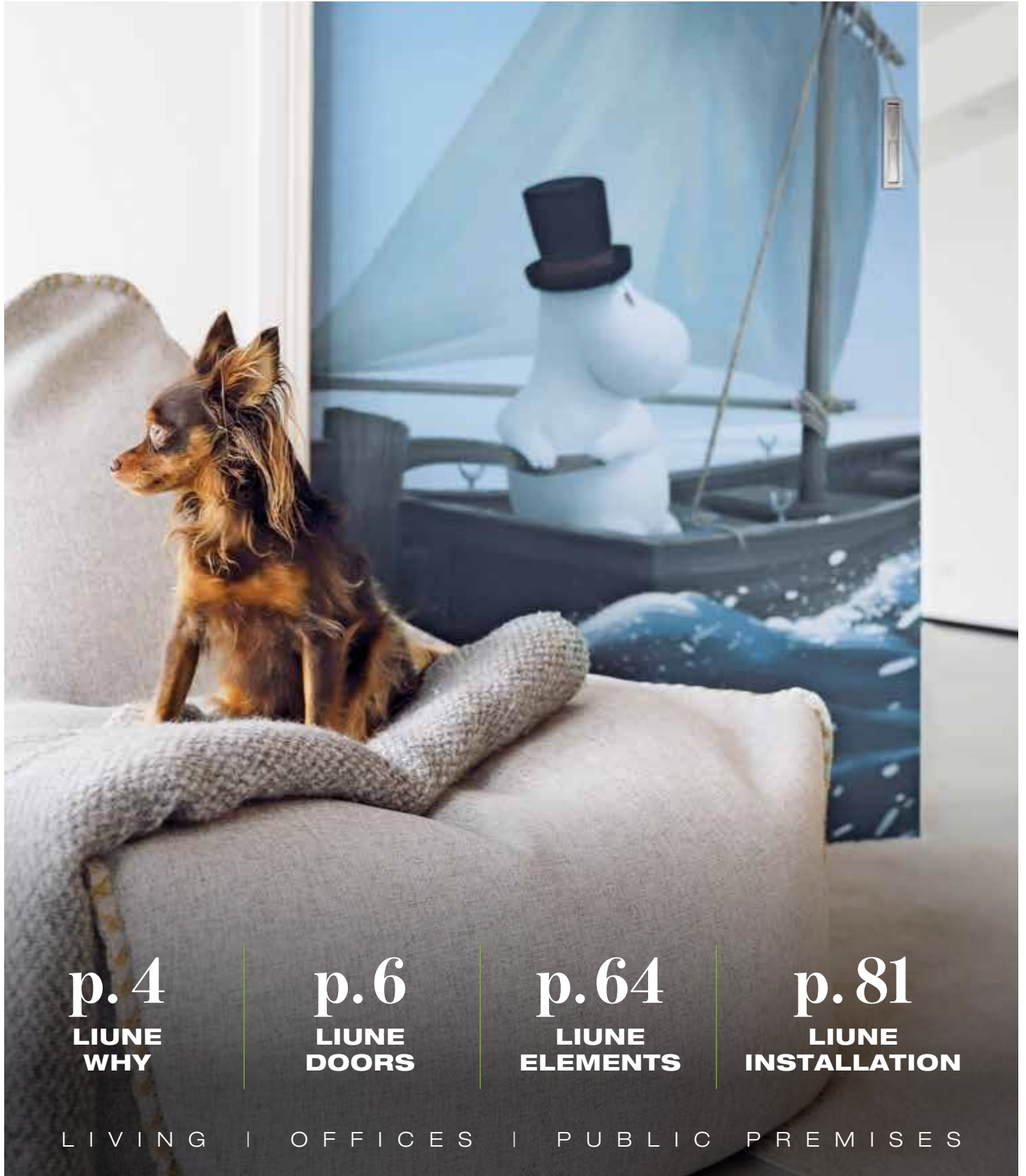


# Liune



NORDIC SLIDING DOOR SYSTEM

DOOR COLLECTION



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**LIUNE  
WHY**

**p. 6**

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DOORS**

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**LIUNE  
ELEMENTS**

**p. 81**

**LIUNE  
INSTALLATION**

LIVING | OFFICES | PUBLIC PREMISES

# LIVING LARGE WITH LIUNE

Liune dividing doors have been created to support our everyday lives. The Liune innovation was born as a result of the union of a top architect's vision and Aulis Lundell Oy's light construction expertise more than a decade ago. Liune is developed for professional construction projects pursuant to indoor construction standards starting from 66 mm wall depths.

Liune solved a problem that was the lack of space. Future construction requires carbon-neutral construction, and Liune's environmental product declaration EPD helps designers manage the whole project as early as at the building permit stage. Liune prefabricated dividing doors have been developed to facilitate construction and shorten construction time.

From the very beginning, Liune's strict criteria have included not only quick and easy installation, but also a high level of quality. An essential part of Liune quality is Scandinavian design. The Liune range has been supplemented with hinged doors, so that all interior door surfaces can now be made to follow a uniform, stylish look. We have also reimagined our door range again, which you can access through our brochure and website.

We would like to present new interior design trends and space solutions to you in our showrooms in Helsinki and Tampere, where you are most welcome to visit!

Wishing you wonderful moments with interior design!



Leena Lundell  
Chairman of the Board

LIUNE  
NORDIC  
DESIGN



TIKKURILA'S FULL COLOUR RANGE IS AVAILABLE FOR DOORS AND JAMB KITS WHEN THE DOOR IS MARKED WITH THIS LOGO.



DOORS MARKED WITH THIS LOGO CAN ALSO BE ORDERED AS LIUNE SPACE HINGED DOORS.



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# LIUNE-WHY

## WHY CHOOSE LIUNE DOOR?

**LIUNE IS MORE THAN A MERE DOOR.** Liune door is an accomplishment of Finnish design at its best. Patented and developed for the Nordic standards serves detailed and quality guaranteed sliding door concepts. Liune Door concept is easy to install inside the partition wall where the door leaf smoothly slides inside the wall structure. Liune doors ergonomical functions ensure that the door is never in the way. It can be locked to its position by lightly pushing the door leaf inside the wall structure. Liune Door concept offers every feature and element needed for a well-structured sliding door system. The delivery has it all – finished welded wall frame element inside of which the partition door slides, sliding partition door leaf and pre-cut covering jambs.



Liune Door frees passageway down the lobby or hallway and provides more floor space for your benefit in other spaces, such as the living room and the bedroom.

**UNIQUE AND EXCLUSIVE INSTALLATION- READY ELEMENT** – designed to be compatible with the standard partition wall depths from 70 mm up to 120 mm.

**SAFETY** – leaves the doorway clear of any unnecessary objects. The door locks inside the wall and opens smoothly.

**NORDIC DESIGN** – high quality and durable materials. Fast and reliable deliveries!

**RESPONSIBILITY** – EPD environmental declaration shows that Liune is also a responsible choice.

**COMPLETELY UNHINDERED PASSAGE** – no thresholds.

# LIUNE-HOW

## HOW TO CHOOSE LIUNE DOOR?

### 1. DOOR p. 6-61

Browse through the door section of our brochure to select the door that meets your needs.

### 2. ELEMENT p. 64-69

Select the element that you prefer. we have single door-, double door-, corner door elements and many more. Select the element on the preferred door size or on the maximum room available for your element at your project. Our elements are available in 5 different depths depending on your wall thickness. Always combine the door size with the element size.

### 3. JAMB KIT p. 71

The door jamb kit follows the choices made at 1 and 2. We have door jamb kit for all our different doors and elements.

### 4. HANDLES AND LOCKS p. 72-75

Handles and locks are available for both wooden and glass doors.

### 5. ACCESSORIES p. 78

Complete your door with our optional accessories.

### 6. ORDER p. 82

Fill in the order form for your own sliding door.

#### EXAMPLE SINGLE DOOR

Door	Door size
LI08 x 2100	831 x 2060 mm
Single door element	Element size
LI08 x 2100	1735 x 2130 mm

#### EXAMPLE DOUBLE DOOR

Door	Door size
2 x LI08 x 2100	831 x 2060 mm
Double door element	Element size
LI016 x 2100	3338 x 2130 mm





# D1 HOPE THICK MASSIVE DOOR

Hope is an modern massive door of 40 mm thickness, the standard color shade is white. However, door color can be chosen freely according to the interior designers' plan.

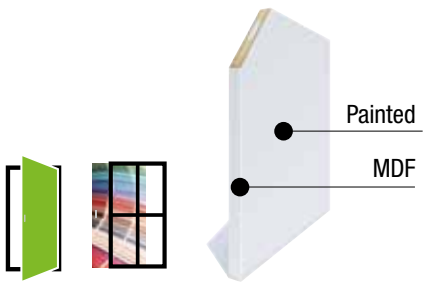


## Solid doors

Embedded handles  
allow the door  
to slide completely  
into the wall.



<b>MATERIAL</b>	<b>MASSIVE MDF</b>
<b>THICK</b>	<b>40 mm</b>
<b>SURFACE</b>	<b>SATIN</b>
<b>COLOR</b>	<b>WHITE NCS S0502-Y / RAL 9010</b>
<b>SOUND INSULATION</b>	<b>Rw 28 dB</b>
<b>FEATURES</b>	<b>MANY DIFFERENT LOCKS AVAILABLE</b>



Door size	Door leaf width x height				
	2100	2300	2400	2500	2600
LI04	431 X 2060				
LI05	531 X 2060				
LI06	631 X 2060				
LI07	731 X 2060	731 X 2310			
LI08	831 X 2060	831 X 2310	831 X 2410	831 X 2510	831 X 2610
LI09	931 X 2060	931 X 2310	931 X 2410	931 X 2510	931 X 2610
LI010	1031 X 2060	1031 X 2310	1031 X 2410	1031 X 2510	1031 X 2610
LI011	1131 X 2060	1131 X 2310	1131 X 2410	1131 X 2510	1131 X 2610
LI012	1231 X 2060	1231 X 2310	1231 X 2410	1231 X 2510	1231 X 2610

**COMBINATION ELEMENT:**  
**Single Door element**  
**Double Door element**  
**Corner Door element**  
**Renovation element**  
**Automation element**



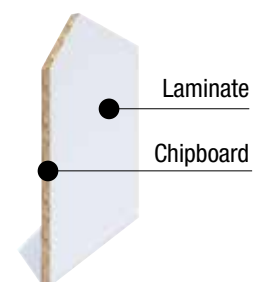
# D2 STRENGTH

## D2 STRENGTH LAMINATE DOOR

Liune D2 STRENGTH is a beautiful white laminated door. Scratch-resistant for spaces with a lot of wear and tear, such as public premises, hospitals, restaurants etc.

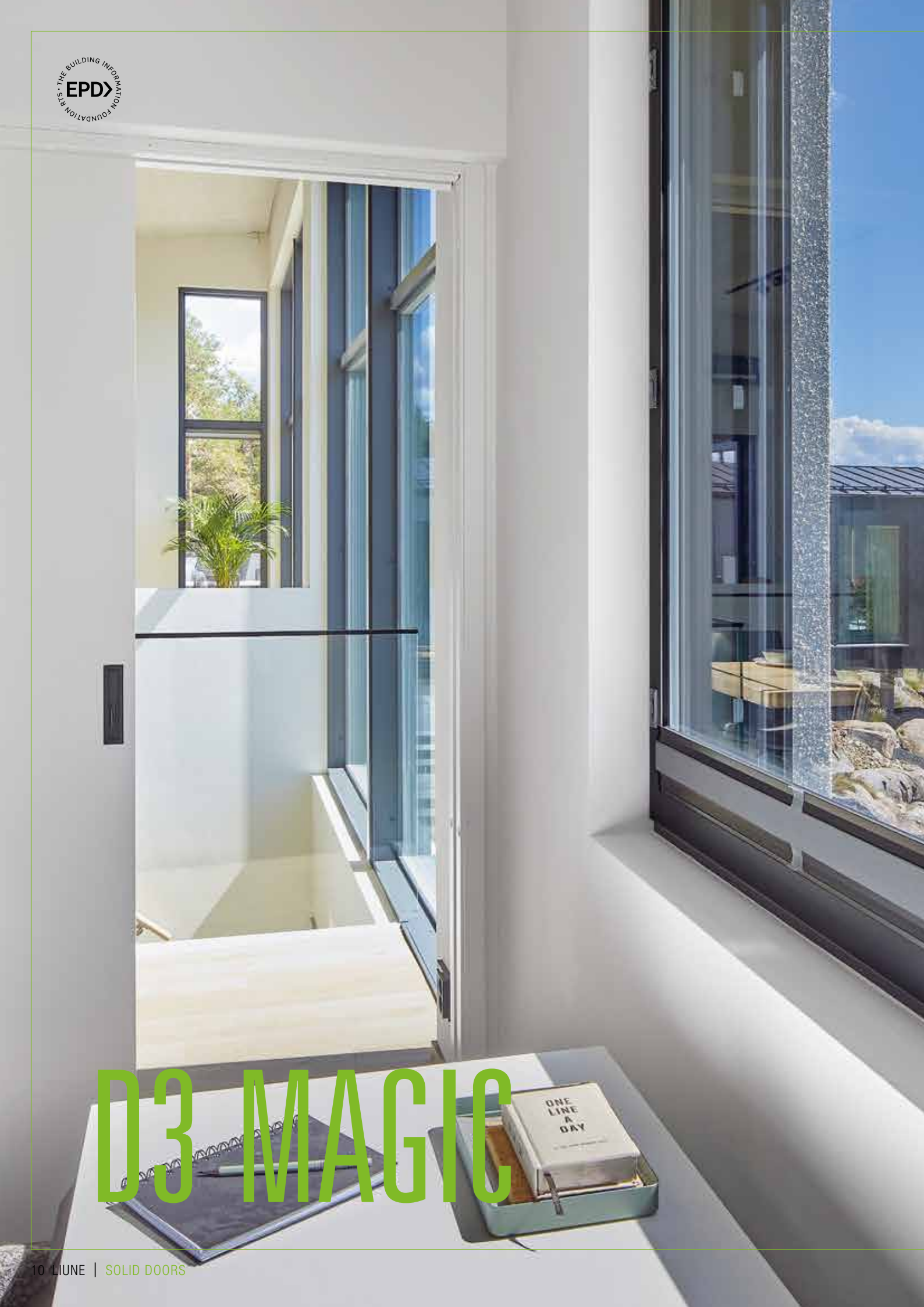


<b>MATERIAL</b>	<b>CHIPBOARD</b>
<b>THICK</b>	<b>27 or 40 mm</b>
<b>SURFACE</b>	<b>LAMINATE</b>
<b>COLOR</b>	<b>WHITE NCS S0502-Y / RAL 9010</b>
<b>SOUND INSULATION</b>	<b>Rw 23 dB</b>
<b>FEATURES</b>	<b>SCRATCH-RESISTANT</b>



Door size	Door leaf width x height				
	2100	2300	2400	2500	2600
LI04	431 X 2060				
LI05	531 X 2060				
LI06	631 X 2060				
LI07	731 X 2060	731 X 2310			
LI08	831 X 2060	831 X 2310	831 X 2410	831 X 2510	831 X 2610
LI09	931 X 2060	931 X 2310	931 X 2410	931 X 2510	931 X 2610
LI010	1031 X 2060	1031 X 2310	1031 X 2410	1031 X 2510	1031 X 2610
LI011	1131 X 2060	1131 X 2310	1131 X 2410	1131 X 2510	1131 X 2610
LI012	1231 X 2060	1231 X 2310	1231 X 2410	1231 X 2510	1231 X 2610

**COMBINATION ELEMENT:**  
**Single Door element**  
**Double Door element**  
**Corner Door element**  
**Renovation element**  
**Automation element**



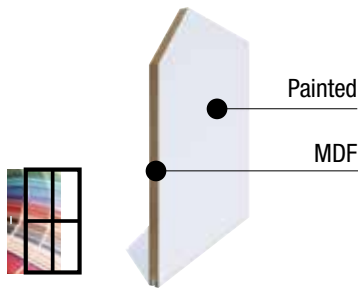
# D3 MAGIC

## D3 MAGIC SMOOTH WHITE DOOR

**Silence as a standard.** Inspiration for Liune's most popular door model comes from unobstructed accessibility and fine Nordic design without sacrificing the beauty. Being secure and reliable the solid interior massive door painted in white is also very silent.



MATERIAL	SOLID MDF
THICK	25 mm
SURFACE	SATIN
COLOR	WHITE NCS S0502-Y / RAL 9010
SOUND INSULATION	Rw 23 dB
FEATURES	MOST POPULAR MODEL



Door size	Door leaf width x height				
	2100	2300	2400	2500	2600
LI04	431 X 2060				
LI05	531 X 2060				
LI06	631 X 2060				
LI07	731 X 2060	731 X 2310			
LI08	831 X 2060	831 X 2310	831 X 2410	831 X 2510	831 X 2610
LI09	931 X 2060	931 X 2310	931 X 2410	931 X 2510	931 X 2610
LI010	1031 X 2060	1031 X 2310	1031 X 2410	1031 X 2510	1031 X 2610
LI011	1131 X 2060	1131 X 2310	1131 X 2410	1131 X 2510	1131 X 2610
LI012	1231 X 2060	1231 X 2310	1231 X 2410	1231 X 2510	1231 X 2610

**COMBINATION ELEMENT:**  
 Single Door element  
 Double Door element  
 Corner Door element  
 Renovation element  
 Automation element



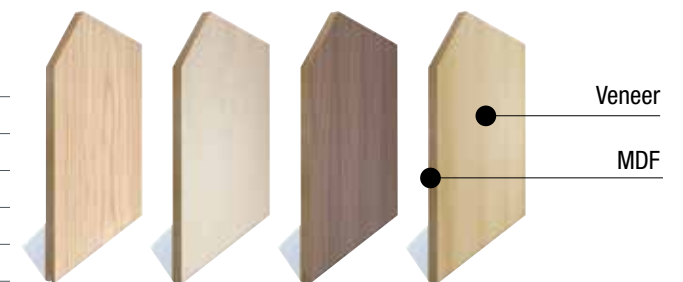
# D6 MOUNTAIN

## D6 MOUNTAIN WOOD VENEER DOOR

Wood brings warmth to your home. Multi-functional white door jambs come standard.  
Alternatively options are veneer jambs that match the MOUNTAIN door.



MATERIAL	SOLID MDF
THICK	27 mm
SURFACE	VENEER
COLOR	OAK – BIRCH – WALNUT – PINE
SOUND INSULATION	Rw 23 dB
FEATURES	VENEER JAMB KIT OPTION



Door size	Door leaf width x height				
	2100	2300	2400	2500	2600
LI04	431 X 2060				
LI05	531 X 2060				
LI06	631 X 2060				
LI07	731 X 2060	731 X 2310			
LI08	831 X 2060	831 X 2310	831 X 2410	831 X 2510	831 X 2610
LI09	931 X 2060	931 X 2310	931 X 2410	931 X 2510	931 X 2610
LI010	1031 X 2060	1031 X 2310	1031 X 2410	1031 X 2510	1031 X 2610
LI011	1131 X 2060	1131 X 2310	1131 X 2410	1131 X 2510	1131 X 2610
LI012	1231 X 2060	1231 X 2310	1231 X 2410	1231 X 2510	1231 X 2610

**COMBINATION ELEMENT:**  
Single Door element  
Double Door element  
Corner Door element  
Renovation element  
Automation element

# D13 WAVE

## D13 WAVE LIMITED EDITION

At LIMITED EDITION we have been manufacturing high-quality decorative LIUNE door leafs for your pocket door for over 15 years. Our creativity is LIMITLESS! Feel free to create your own door.



<b>MATERIAL</b>	<b>FREE OF CHOICE</b>
<b>THICK</b>	<b>8-40 mm</b>
<b>SURFACE</b>	<b>AS A PLAN</b>
<b>COLOR</b>	<b>WHITE NCS S0502-Y / RAL 9010</b>
<b>SOUND INSULATION</b>	<b>DEPENDING ON MATERIAL</b>
<b>FEATURES</b>	<b>CREATE YOUR OWN UNIQUE DOOR</b>



We manufacture the D13 Limited Edition unique door leaf.

Door size	Door leaf width x height for wooden door				
	2100	2300	2400	2500	2600
LI04	431 X 2060				
LI05	531 X 2060				
LI06	631 X 2060				
LI07	731 X 2060	731 X 2310			
LI08	831 X 2060	831 X 2310	831 X 2410	831 X 2510	831 X 2610
LI09	931 X 2060	931 X 2310	931 X 2410	931 X 2510	931 X 2610
LI010	1031 X 2060	1031 X 2310	1031 X 2410	1031 X 2510	1031 X 2610
LI011	1131 X 2060	1131 X 2310	1131 X 2410	1131 X 2510	1131 X 2610
LI012	1231 X 2060	1231 X 2310	1231 X 2410	1231 X 2510	1231 X 2610

### COMBINATION ELEMENT:

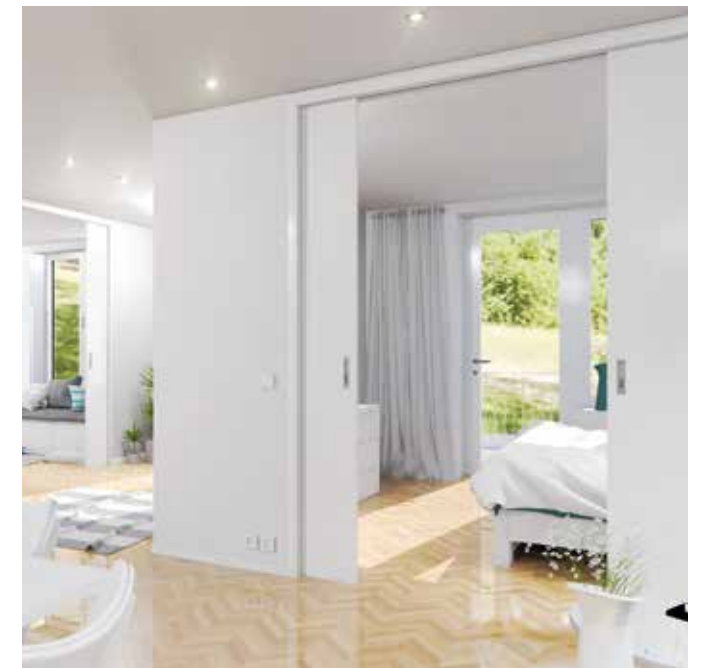
Single Door element  
Double Door element  
Corner Door element  
Renovation element  
Automation element



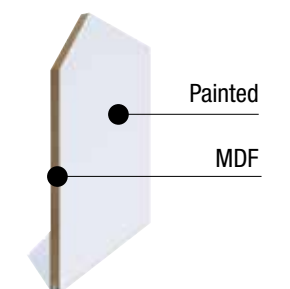
# D16 DESIGN

## D16 DESIGN HIGH DOOR

The high Design-door standard heights of our new door collection mount from 2300, 2400 to 2500, and 2600 mm. The door has a fresh white color. The door jambs of High-Design are of the same shade as the door.



<b>MATERIAL</b>	ACCORDING TO DOOR MODEL
<b>THICK</b>	25, 40 mm
<b>SURFACE</b>	ACCORDING TO DOOR MODEL
<b>COLOR</b>	WHITE NCS S0502-Y / RAL 9010
<b>SOUND INSULATION</b>	ACCORDING TO DOOR MODEL
<b>FEATURES</b>	AVAILABLE IN DIFFERENT DOOR MODELS



Door size	Door leaf width x height			
	2300	2400	2500	2600
LI04				
LI05				
LI06				
LI07	731 X 2310			
LI08	831 X 2310	831 X 2410	831 X 2510	831 X 2610
LI09	931 X 2310	931 X 2410	931 X 2510	931 X 2610
LI010	1031 X 2310	1031 X 2410	1031 X 2510	1031 X 2610
LI011	1131 X 2310	1131 X 2410	1131 X 2510	1131 X 2610
LI012	1231 X 2310	1231 X 2410	1231 X 2510	1231 X 2610

### COMBINATION ELEMENT:

- Single Door element
- Double Door element
- Corner Door element
- Renovation element
- Automation element

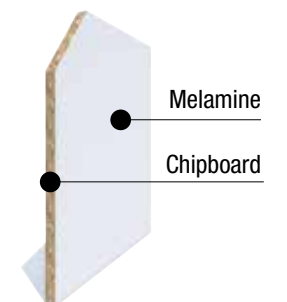
# D17 EFFECT

## D17 EFFECT MELAMINE DOOR

When you need a durable and long-lasting door leaf. Melamine door is a cost-effective solution.



MATERIAL	CHIPBOARD / MELAMINE
THICK	25 mm
SURFACE	SATIN
COLOR	WHITE NCS S0502-Y / RAL 9010
SOUND INSULATION	Rw 23 dB
FEATURES	STANDARD COLORS WHITE



Door size	Door leaf width x height				
	2100	2300	2400	2500	2600
LI04	431 X 2060				
LI05	531 X 2060				
LI06	631 X 2060				
LI07	731 X 2060	731 X 2310			
LI08	831 X 2060	831 X 2310	831 X 2410	831 X 2510	831 X 2610
LI09	931 X 2060	931 X 2310	931 X 2410	931 X 2510	931 X 2610
LI010	1031 X 2060	1031 X 2310	1031 X 2410	1031 X 2510	1031 X 2610
LI011	1131 X 2060	1131 X 2310	1131 X 2410	1131 X 2510	1131 X 2610
LI012	1231 X 2060	1231 X 2310	1231 X 2410	1231 X 2510	1231 X 2610

**COMBINATION ELEMENT:**  
Single Door element  
Double Door element  
Corner Door element  
Renovation element  
Automation element



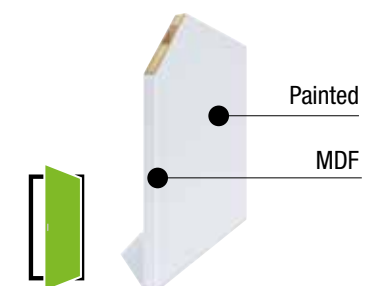
# D19 DOOR40

# D19 DOOR40 LIGHT DOOR

Dare to be bold. Liunen's OVI40 is a smooth painted door with a thickness of 32 mm and is also suitable for a frame depth of 66 and 70 mm.



<b>MATERIAL</b>	<b>MASSIVE MDF</b>
<b>THICK</b>	<b>32 mm</b>
<b>SURFACE</b>	<b>SATIN</b>
<b>COLOR</b>	<b>WHITE NCS S0502-Y / RAL 9010</b>
<b>SOUND INSULATION</b>	<b>Rw 23 dB</b>
<b>FEATURES</b>	<b>LIUNE SPACE HINGED DOORS ONLY HANDLE OPTIONS, NO LOCKS</b>



Door size	Door leaf width x height				
	2100	2300	2400	2500	2600
LI04					
LI05					
LI06					
LI07	731 X 2060				
LI08	831 X 2060				
LI09	931 X 2060				
LI010	1031 X 2060				
LI011	1131 X 2060				
LI012	1231 X 2060				

**COMBINATION ELEMENT:**  
Single Door element  
Double Door element  
Corner Door element  
Renovation element  
Automation element

The door materials of Liune have been carefully selected taking the level of usage in homes into account.



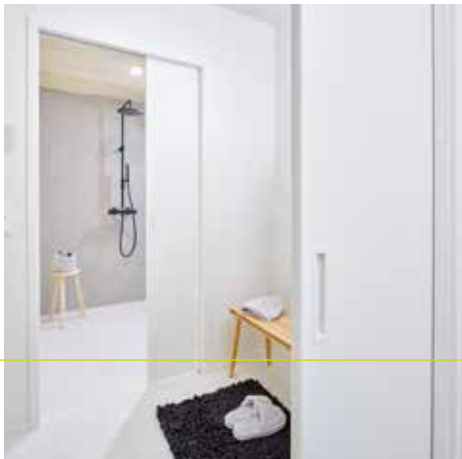
# D5 THEME

## MOISTURE RESISTANT DOOR

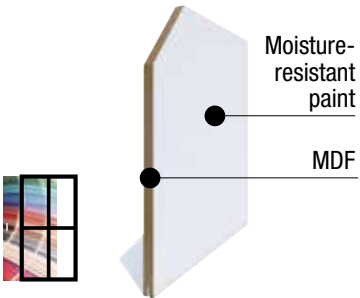
Liune door is never on the way so you can freely place washing machines, cabinets, or other bathroom accessories where you want. D5 THEME of Liune suits perfectly for wet areas. The door jambs of the Theme are also moisture-resistant.



# Wet area and sauna doors



MATERIAL	SOLID WATERPROOF MDF
THICK	25 mm
SURFACE	MOISTURE RESISTANT SATIN
COLOR	WHITE NCS S0502-Y / RAL 9010
SOUND INSULATION	Rw 23 dB
FEATURES	MOISTURE RESISTANT



Door size	Door leaf width x height				
	2100	2300	2400	2500	2600
LI04	431 X 2060				
LI05	531 X 2060				
LI06	631 X 2060				
LI07	731 X 2060	731 X 2310			
LI08	831 X 2060	831 X 2310	831 X 2410	831 X 2510	831 X 2610
LI09	931 X 2060	931 X 2310	931 X 2410	931 X 2510	931 X 2610
LI010	1031 X 2060	1031 X 2310	1031 X 2410	1031 X 2510	1031 X 2610
LI011	1131 X 2060	1131 X 2310	1131 X 2410	1131 X 2510	1131 X 2610
LI012	1231 X 2060	1231 X 2310	1231 X 2410	1231 X 2510	1231 X 2610

COMBINATION ELEMENT:  
Element for wet area





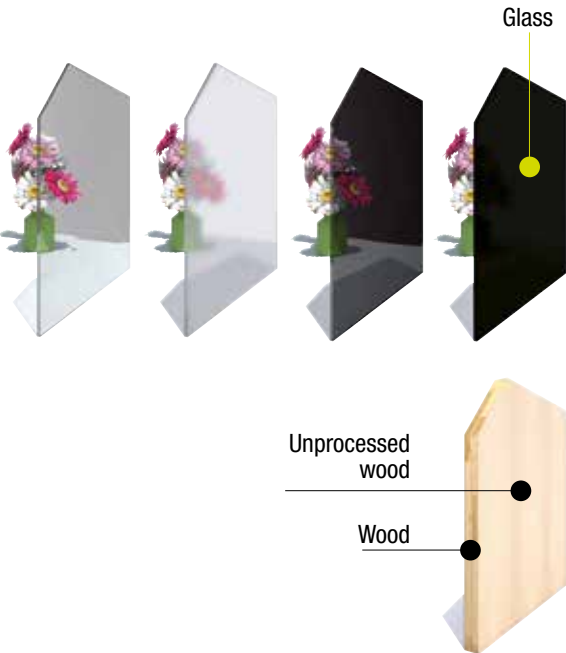
# D11 HEAT

## D11 HEAT SAUNA DOOR

Finally, a sliding door suitable for a sauna! Liune Door is a partition door that slides into a structure, which has been carefully designed to give you a lot of additional space to use, and this door type gives you a new kind of door for your sauna and any bathroom which requires more space.



MATERIAL	GLASS / WOOD	
THICK	8, 32 mm	
SURFACE	ACCORDING TO DOOR MODEL	
COLOR	WOOD	UNPROCESSED
	GLASS	BRIGHT – OPAL – DARK GREY – GRAY OPAL
SOUND INSULATION	-	
FEATURES	THE STRUCTURE HAS BEEN HUMIDITY TESTED	



Door size	Door leaf width x height 2100
LI07	831 X 1960
LI08	931 X 1960
LI09	1031 X 1960
LI010	1131 X 1960
LI011	1231 X 1960
LI012	1331 X 1960

COMBINATION ELEMENT:  
Sauna element



# D4 CLASSIC WHITE MILLED MIRROR DOOR

**Traditional ambiance or modern nuance?** The milled panel door by Liune can be delivered to the customer in the desired panel option. The white color creates a clean, pure and safe atmosphere and fits with all kinds of interiors.



CLASSIC



STYLE



MANSION



More functionality  
with Liune.



MATERIAL	SOLID MDF
THICK	25 mm
SURFACE	SATIN
COLOR	WHITE NCS S0502-Y / RAL 9010
SOUND INSULATION	Rw 23 dB
FEATURES	CUSTOMER MILLED OPTIONS ON REQUEST



Door size	Door leaf width x height				
	2100	2300	2400	2500	2600
LI04					
LI05					
LI06	631 X 2060				
LI07	731 X 2060	731 X 2310			
LI08	831 X 2060	831 X 2310	831 X 2410	831 X 2510	831 X 2610
LI09	931 X 2060	931 X 2310	931 X 2410	931 X 2510	931 X 2610
LI010	1031 X 2060	1031 X 2310	1031 X 2410	1031 X 2510	1031 X 2610
LI011	1131 X 2060	1131 X 2310	1131 X 2410	1131 X 2510	1131 X 2610
LI012	1231 X 2060	1231 X 2310	1231 X 2410	1231 X 2510	1231 X 2610

**COMBINATION ELEMENT:**  
Single Door element  
Double Door element  
Corner Door element  
Renovation element  
Automation element

## Panel- and glass doors



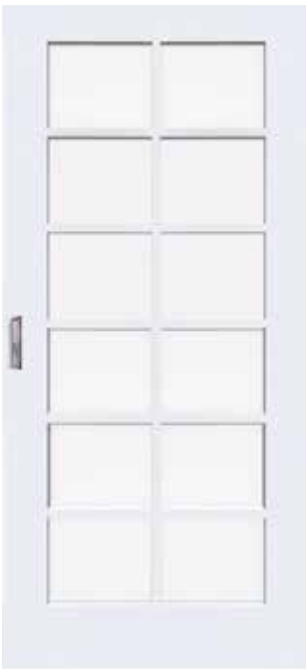




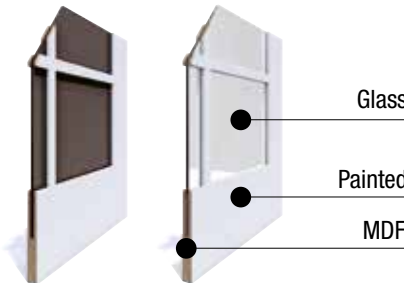
# D7 LIGHT

# D7 LIGHT OPENING DOOR

Play with colors or enjoy a pure and bright white of Liune that is easy to combine and match to all and any color in the interior decor. The amount of LIGHT-door light openings are 6 or 12, depending on width of the door.



MATERIAL	SOLID MDF / 6 mm LAMINATED SAFETY GLASS	
THICK	25 mm	
SURFACE	SATIN	
COLOR	MDF GLASS	WHITE NCS S0502-Y / RAL 9010 BRIGHT - OPAL - DARK GREY
SOUND INSULATION	Rw 23 dB	
FEATURES	LI06-LI07 ONE ROW OF SIX LIGHT OPENINGS LI08-LI012 TWO ROWS OF SIX LIGHT OPENINGS	



Door size	Door leaf width x height				
	2100	2300	2400	2500	2600
LI04					
LI05					
LI06	631 X 2060				
LI07	731 X 2060	731 X 2310			
LI08	831 X 2060	831 X 2310			
LI09	931 X 2060	931 X 2310			
LI010	1031 X 2060	1031 X 2310			
LI011	1131 X 2060	1131 X 2310			
LI012	1231 X 2060	1231 X 2310			

- COMBINATION ELEMENT:**
- Single Door element
  - Double Door element
  - Corner Door element
  - Renovation element
  - Automation element

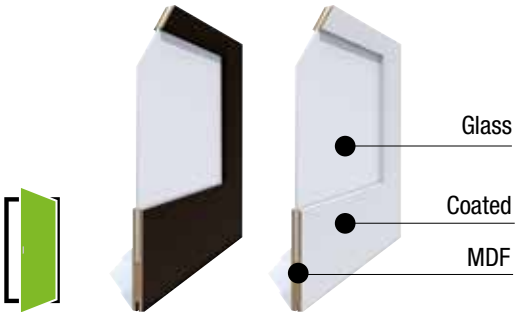
# D8 STAR

# D8 STAR PANEL GLASS DOOR

The beautiful panel door suits ideally a spacious place where the amount of light should be maximized. Different purposes of your home can be taken into account in a way evoking the light to flood into the next room as well.



MATERIAL	SOLID MDF / 6 mm LAMINATED SAFETY GLASS	
THICK	25 mm	
SURFACE	COATED	
COLOR	MDF	WHITE NCS S0502-Y / RAL 9010 BLACK NCS S9000-N / RAL 9005
	GLASS	OPAL
SOUND INSULATION	Rw 23 dB	
FEATURES	1 TO 4 PANELED GLASS DOOR	



Door size	Door leaf width x height				
	2100	2300	2400	2500	2600
LI04					
LI05					
LI06					
LI07	731 X 2060				
LI08	831 X 2060				
LI09	931 X 2060				
LI010	1031 X 2060				
LI011					
LI012					

- COMBINATION ELEMENT:
- Single Door element
  - Double Door element
  - Corner Door element
  - Renovation element
  - Automation element



# D9 TIME

## D9 TIME GLASS DOOR

Thanks to the **embedded handle** the glass doors are locked completely inside the wall structure. We recommend the use of a soft closer, for door closing which softens the motion of the door. It is possible to order a tempered laminated safety glass for day nurseries or day-care centers. The standard Liune Door comes as a tempered safety glass.



MATERIAL	TEMPERED SAFETY GLASS
THICK	8 mm
SURFACE	GLASS
COLOR	OPAL – GREY OPAL – DARK GREY – DARK BLACK GLASS
SOUND INSULATION	Rw 17 dB
FEATURES	LOCKS AND HANDLES



Door size	Door leaf width x height				
	2100	2300	2400	2500	2600
LI04	431 X 2040				
LI05	531 X 2040				
LI06	631 X 2040				
LI07	731 X 2040	731 X 2290			
LI08	831 X 2040	831 X 2290			
LI09	931 X 2040	931 X 2290			
LI010	1031 X 2040	1031 X 2290			
LI011	1131 X 2040				
LI012	1231 X 2040				

**COMBINATION ELEMENT:**  
Single Door element  
Double Door element  
Corner Door element  
Renovation element  
Automation element

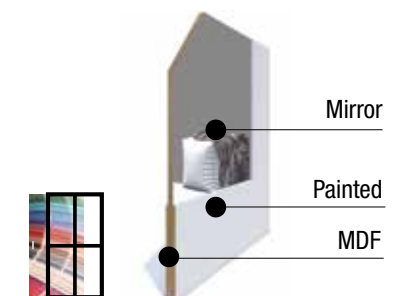
# D10 REFLECT

## D10 REFLECT MIRROR DOOR

Liune brings style to your home, eases the use of space, and adds wideness to it. A mirrored white panel door. Handles and locks are freely selectable just as the rest of the interior decoration and use of space would call for.



<b>MATERIAL</b>	<b>SOLID MDF / 3+3 mm MIRROR</b>
<b>THICK</b>	<b>40 mm</b>
<b>SURFACE</b>	<b>SATIN</b>
<b>COLOR</b>	<b>WHITE NCS S0502-Y / RAL 9010</b>
<b>SOUND INSULATION</b>	<b>Rw 22 dB</b>
<b>FEATURES</b>	<b>MIRROR IS ON BOTH SIDES</b>



Door size	Door leaf width x height				
	2100	2300	2400	2500	2600
LI04					
LI05					
LI06	631 X 2060				
LI07	731 X 2060	731 X 2310			
LI08	831 X 2060	831 X 2310			
LI09	931 X 2060	931 X 2310			
LI010	1031 X 2060	1031 X 2310			
LI011	1131 X 2060	1131 X 2310			
LI012	1231 X 2060	1231 X 2310			

**COMBINATION ELEMENT:**  
Single Door element  
Double Door element  
Corner Door element  
Renovation element  
Automation element





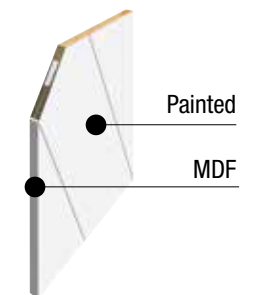
# D23 STRIPE

## D23 STRIPE STYLISH MDF DOOR

**Stripe brings a dynamic and fun touch to the space!** It is a stylish and eye-catching sleek smooth painted door with a milled pattern. Together with the Liune Door and the hinged doors of the Liune Space collection, the space forms a dynamic continuum in space and moment. There are several handle and lock options.



<b>MATERIAL</b>	<b>SOLID MDF</b>
<b>THICK</b>	<b>25 mm</b>
<b>SURFACE</b>	<b>SATIN</b>
<b>COLOR</b>	<b>WHITE NCS S0502-Y / RAL 9010</b>
<b>SOUND INSULATION</b>	<b>Rw 22 dB</b>
<b>FEATURES</b>	<b>MILLED PATERN</b>



Door size	Door leaf width x height				
	2100	2300	2400	2500	2600
LI04	431 X 2060				
LI05	531 X 2060				
LI06	631 X 2060				
LI07	731 X 2060	731 X 2310			
LI08	831 X 2060	831 X 2310	831 X 2410	831 X 2510	831 X 2610
LI09	931 X 2060	931 X 2310	931 X 2410	931 X 2510	931 X 2610
LI010	1031 X 2060	1031 X 2310	1031 X 2410	1031 X 2510	1031 X 2610
LI011	1131 X 2060	1131 X 2310	1131 X 2410	1131 X 2510	1131 X 2610
LI012	1231 X 2060	1231 X 2310	1231 X 2410	1231 X 2510	1231 X 2610

**COMBINATION ELEMENT:**  
Single Door element  
Double Door element  
Corner Door element  
Renovation element  
Automation element



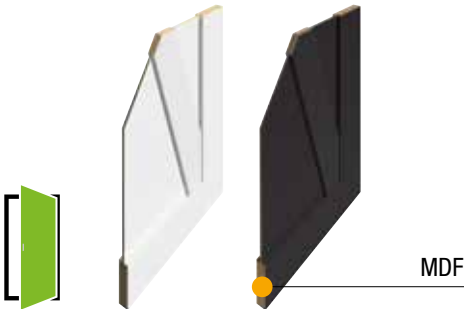
# D24 CITY

## D24 CITY SPECIAL DOOR

Liune's trendy **CITY LOFT** is a white or alternatively black door model smoothed into an urban model, and when timelessness is desired, CITY is the right choice. The diagonal wood of the model is delivered as a separate piece and attached on the site.  
CITY is a high-quality massive wood frame door for dry interiors.



<b>MATERIAL</b>	<b>SOLID MDF</b>
<b>THICK</b>	<b>32 mm</b>
<b>SURFACE</b>	<b>COATED</b>
<b>COLOR</b>	<b>WHITE NCS S0502-Y / RAL 9010</b> <b>BLACK NCS S9000-N / RAL 9005</b>
<b>SOUND INSULATION</b>	<b>Rw 22 dB</b>
<b>FEATURES</b>	<b>YOU CAN CHOOSE THE DIRECTION OF THE DIAGONAL WOOD PIECE.</b>



Door size	Door leaf width x height				
	2100	2300	2400	2500	2600
LI04					
LI05					
LI06					
LI07	731 X 2060				
LI08	831 X 2060				
LI09	931 X 2060				
LI010	1031 X 2060				
LI011					
LI012					

**COMBINATION ELEMENT:**  
Single Door element  
Double Door element  
Corner Door element  
Renovation element  
Automation element





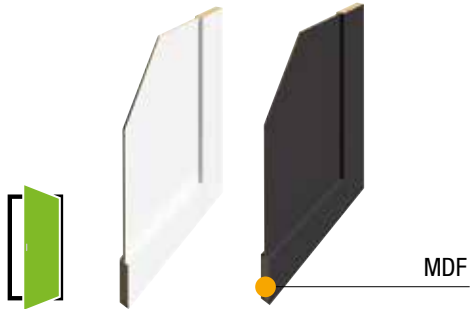
# D25 JOY

## D25 JOY PANEL DOOR

The white massive door Joy creates a cozy atmosphere in the space. A beautiful panel door is the right choice that fits many different interiors. Door Joy is also available in stylish black. A black panel door is always a trendy choice.



MATERIAL	SOLID MDF
THICK	32 mm
SURFACE	COATED
COLOR	WHITE NCS S0502-Y / RAL 9010 BLACK NCS S9000-N / RAL 9005
SOUND INSULATION	Rw 22 dB
FEATURES	TRENDY CHOICE



Door size	Door leaf width x height				
	2100	2300	2400	2500	2600
LI04					
LI05					
LI06					
LI07	731 X 2060				
LI08	831 X 2060				
LI09	931 X 2060				
LI010	1031 X 2060				
LI011					
LI012					

COMBINATION ELEMENT:  
Single Door element  
Double Door element  
Corner Door element  
Renovation element  
Automation element

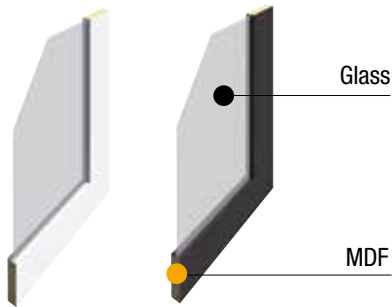
# D26 SMILE

## D26 SMILE MODERN INTERIOR DOOR

The solid **SMILE white door** is equipped with stylish opal glass, which brings light and spaciousness. A stylish frame in either white or black runs around the door model's edges.



<b>MATERIAL</b>	<b>SOLID MDF</b>	
<b>THICK</b>	<b>32 mm</b>	
<b>SURFACE</b>	<b>COATED</b>	
<b>COLOR</b>	<b>MDF</b>	<b>WHITE NCS S0502-Y / RAL 9010</b>
	<b>GLASS</b>	<b>BLACK NCS S9000-N / RAL 9005</b>
<b>SOUND INSULATION</b>	<b>Rw 23 dB</b>	
<b>FEATURES</b>	<b>LIGHT AND SPACIOUSNESS</b>	



Door size	Door leaf width x height				
	2100	2300	2400	2500	2600
LI04					
LI05					
LI06					
LI07	731 X 2060				
LI08	831 X 2060				
LI09	931 X 2060				
LI010	1031 X 2060				
LI011					
LI012					

**COMBINATION ELEMENT:**  
Single Door element  
Double Door element  
Corner Door element  
Renovation element  
Automation element





# Special doors

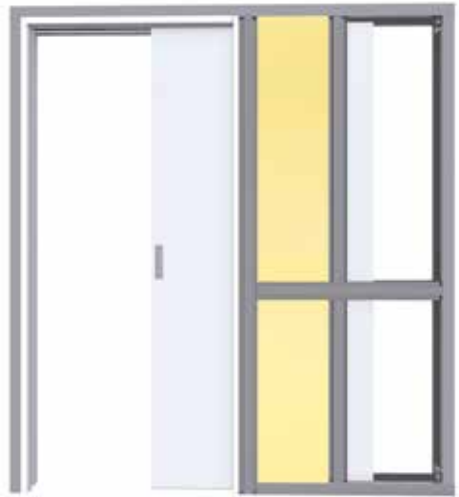


Get the sound waves under control — use Liune.



# D18 CALM SOUND INSULATION DOOR

A pocket door with sound isolation range 25 dB DnT, w (dB) 32.  
The structure of the door makes it a custom-built door. When the door is closed inside the counter-jamb, the seal threshold falls automatically from the door in place.

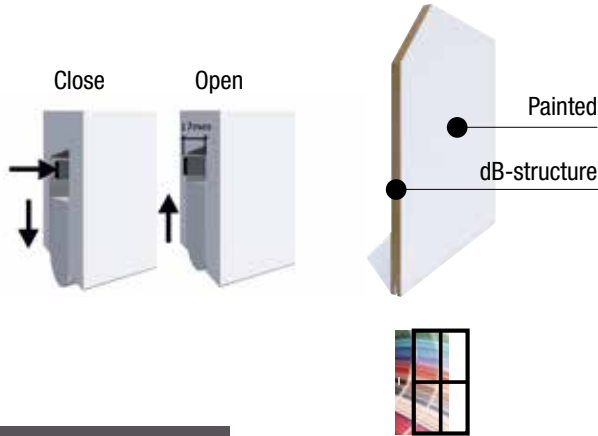


**DOOR**  
The door is specially manufactured from homogenous MDF -material. When the door is closed inside the counter jamb, a seal treshold falls automatically from the bottom of the door leaf closing the gap between it and the floor. Special orders can be made with doors and jamb covers in different colors or with different plating.

**COVERING JAMBS**  
The covering jambs are specially manufactured with sound-proofing brushes. The standard color of the covering jambs are Liune white, NCS 0502-Y (RAL 9010), as is the door leaf. The gloss level is SATIN.

**ELEMENT**  
After installing plasterboards, and before the installation of the door leaf, acoustic wool is installed in the wall element. The acoustic wool is included in the delivery.

MATERIAL	SPECIAL MADE DB DOOR
THICK	25 mm
SURFACE	SATIN
COLOR	WHITE NCS S0502-Y / RAL 9010
SOUND INSULATION	Rw 32 dB
FEATURES	HIGH SOUND INSULATION



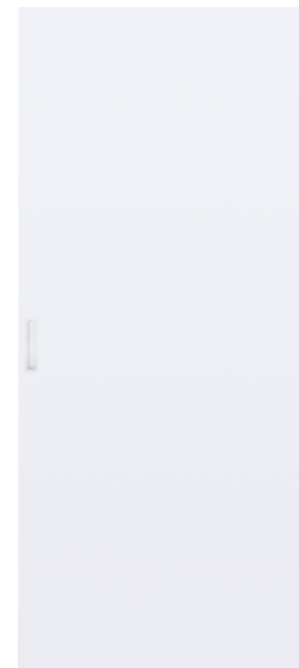
Door size	Door leaf width x height				
	2100	2300	2400	2500	2600
LI04					
LI05					
LI06					
LI07	781 X 2060				
LI08	881 X 2060				
LI09	981 X 2060				
LI010	1081 X 2060				
LI011	1181 X 2060				
LI012	1281 X 2060				

**COMBINATION ELEMENT:**  
Liune Element 95 mm

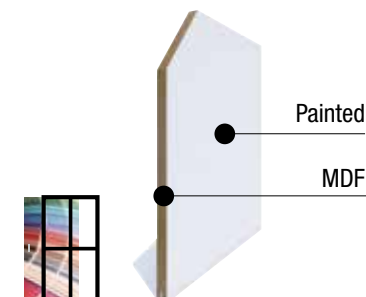
# D22 SAFE

## D22 SAFE ANTIBACTERIAL DOOR

**Liune SAFE** is developed for premises where it is important to prevent the occurrence or growth of microflora. Liune SAFE suits hospitals, kindergartens, schools but also premises within the food industry and restaurants. The door, jamb kit and handles have antibacterial surfaces.



<b>MATERIAL</b>	<b>SOLID MDF</b>
<b>THICK</b>	<b>25 mm</b>
<b>SURFACE</b>	<b>ANTIBACTERIAL SATIN</b>
<b>COLOR</b>	<b>WHITE NCS S0502-Y / RAL 9010</b>
<b>SOUND INSULATION</b>	<b>Rw 23 dB</b>
<b>FEATURES</b>	<b>ANTIBACTERIAL DOOR, JAMB KIT AND HANDLES</b>



Door size	Door leaf width x height				
	2100	2300	2400	2500	2600
LI04	431 X 2060				
LI05	531 X 2060				
LI06	631 X 2060				
LI07	731 X 2060	731 X 2310			
LI08	831 X 2060	831 X 2310	831 X 2410	831 X 2510	831 X 2610
LI09	931 X 2060	931 X 2310	931 X 2410	931 X 2510	931 X 2610
LI010	1031 X 2060	1031 X 2310	1031 X 2410	1031 X 2510	1031 X 2610
LI011	1131 X 2060	1131 X 2310	1131 X 2410	1131 X 2510	1131 X 2610
LI012	1231 X 2060	1231 X 2310	1231 X 2410	1231 X 2510	1231 X 2610

**COMBINATION ELEMENT:**  
**Single Door element**  
**Double Door element**  
**Corner Door element**  
**Renovation element**  
**Automation element**





# Surface doors



The art of interior design.



## D15 BASIC SURFACE DOOR

The surface-mounted sliding door from Liune is to be installed hanging on the wall. The surface system includes a door leaf and the installation package. The door and the panel for the sliding track can be tinted to match your interior design plans.



<b>MATERIAL</b>	ALL MDF DOOR MODELS
<b>THICK</b>	25-40 mm
<b>SURFACE</b>	ACCORDING TO DOOR MODEL
<b>COLOR</b>	ACCORDING TO DOOR MODEL
<b>SOUND INSULATION</b>	-
<b>FEATURES</b>	PANEL IS STANDARD WHITE, TIKKURILA'S FULL COLOUR RANGE IS AVAILABLE

<b>MATERIAL</b>	TEMPERED SAFETY GLASS
<b>THICK</b>	8 mm
<b>SURFACE</b>	GLASS
<b>COLOR</b>	OPAL – GREY OPAL – DARK GREY – DARK BLACK GLASS
<b>SOUND INSULATION</b>	-
<b>FEATURES</b>	PANEL IS STANDARD WHITE, TIKKURILA'S FULL COLOUR RANGE IS AVAILABLE

Door size	Door opening	Door leaf width x height MDF	
		2100	2300
LI07	700	780 X 2135	780 X 2335
LI08	800	880 X 2135	880 X 2335
LI09	900	980 X 2135	980 X 2335
LI010	1000	1080 X 2135	1080 X 2335
LI011	1100	1180 X 2135	1180 X 2335
LI012	1200	1280 X 2135	1280 X 2335
LI013	1300	1380 X 2135	1380 X 2335
LI014	1400	1480 X 2135	1480 X 2335

Door size	Door opening	Door leaf width x height GLASS	
		2100	2300
LI07	700	780 X 2100	780 X 2300
LI08	800	880 X 2100	880 X 2300
LI09	900	980 X 2100	980 X 2300
LI010	1000	1080 X 2100	1080 X 2300
LI011	1100	1180 X 2100	
LI012	1200	1280 X 2100	
LI013	1300		
LI014	1400		





# D15 SURFACE DECORATION

The **surface-mounted sliding door** from Liune is to be installed hanging on the wall. The surface system includes a door leaf and the installation package. Technical implementation of Liune guarantees a beautiful light result.



MATERIAL	ALL MDF DOOR MODELS
THICK	32-40 mm
SURFACE	ACCORDING TO DOOR MODEL
COLOR	WHITE, BLACK, DECORATION DOORS
SOUND INSULATION	-
FEATURES	BLACK RAIL



Matt black hanging rail and brackets with black CITY Loft door.

Door size	Door opening	Door leaf width x height 2100
LI07	700	780 X 2135
LI08	800	880 X 2135
LI09	900	980 X 2135
LI010	1000	1080 X 2135





# D14 MY LIUNE PRINT DOOR

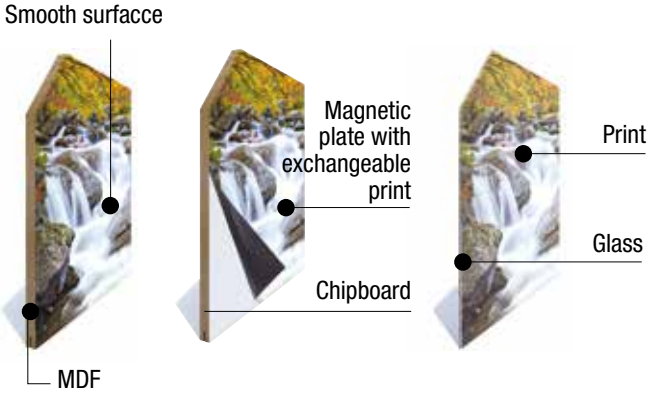
**A picture or photo printed on massive door surface.** What an incredible way to get a door just for you. Look for our the ready made designs or send your own picture. The material requirement of the final printed picture is CMYK. Formats: jpg, tiff or eps. The picture has to be 1:1 in size 300 dpi to get the material printable.

## Art and print doors

Magnetic plate with image is easy to change.



<b>MATERIAL</b>	<b>MASSIVE MDF</b>
<b>THICK</b>	<b>25 mm</b>
<b>COLOR</b>	<b>PRINT ON THE DOOR</b>
<b>MATERIAL</b>	<b>CHIPBOARD</b>
<b>THICK</b>	<b>27 mm</b>
<b>COLOR</b>	<b>PRINT ON MAGNETIC PLATE</b>
<b>FEATURES</b>	<b>PRINT IS EXCHANGEABLE</b>
<b>MATERIAL</b>	<b>TEMPERED SAFETY GLASS</b>
<b>THICK</b>	<b>8 mm</b>
<b>COLOR</b>	<b>BRIGHT</b>



Door size	Door leaf width x height MDF / CHIPBOARD					Door leaf width x height GLASS	
	2100	2300	2400	2500	2600	2100	2300
LI04							
LI05							
LI06	631 X 2060					631 X 2040	
LI07	731 X 2060	731 X 2310				731 X 2040	731 X 2290
LI08	831 X 2060	831 X 2310	831 X 2410	831 X 2510	831 X 2610	831 X 2040	831 X 2290
LI09	931 X 2060	931 X 2310	931 X 2410	931 X 2510	931 X 2610	931 X 2040	931 X 2290
LI010	1031 X 2060	1031 X 2310	1031 X 2410	1031 X 2510	1031 X 2610	1031 X 2040	1031 X 2290
LI011	1131 X 2060	1131 X 2310	1131 X 2410	1131 X 2510	1131 X 2610	1131 X 2040	
LI012	1231 X 2060	1231 X 2310	1231 X 2410	1231 X 2510	1231 X 2610	1231 X 2040	



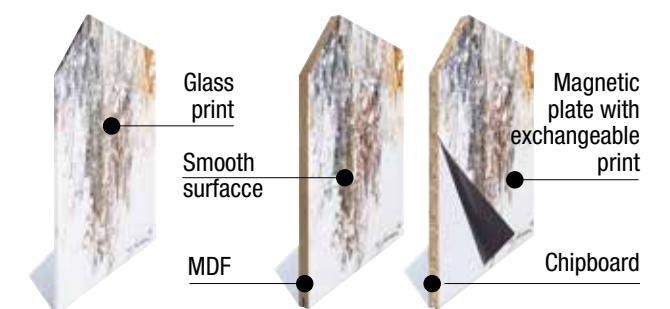
# D20 ART

## D20 ART

The **Liune ART -door collection** brings art to everyday life in a unique way. The deepest purpose of art is to create experiences and feelings, but art does not just have to hang on the wall, it can also be present at home in the decoration, textiles, and even in surprising places.



<b>MATERIAL</b>	<b>MASSIVE MDF</b>
<b>THICK</b>	<b>25 mm</b>
<b>COLOR</b>	<b>PRINT ON THE DOOR</b>
<b>MATERIAL</b>	<b>CHIPBOARD</b>
<b>THICK</b>	<b>27 mm</b>
<b>COLOR</b>	<b>PRINT ON MAGNETIC PLATE</b>
<b>FEATURES</b>	<b>PRINT IS EXCHANGEABLE</b>
<b>MATERIAL</b>	<b>TEMPERED SAFETY GLASS</b>
<b>THICK</b>	<b>8 mm</b>
<b>COLOR</b>	<b>BRIGHT</b>



Door size	Door leaf width x height MDF / CHIPBOARD 2100	Door leaf width x height GLASS	
		2100	2300
LI06		631 X 2040	
LI07	731 X 2060	731 X 2040	731 X 2290
LI08	831 X 2060	831 X 2040	831 X 2290
LI09	931 X 2060	931 X 2040	931 X 2290
LI010	1031 X 2060	1031 X 2040	1031 X 2290
LI011	1131 X 2060	1131 X 2040	
LI012	1231 X 2060	1231 X 2040	

### COMBINATION ELEMENT:

**Single Door element**  
**Double Door element**  
**Corner Door element**  
**Renovation element**  
**Automation element**

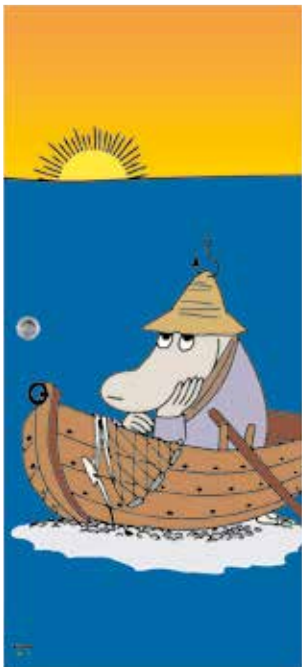




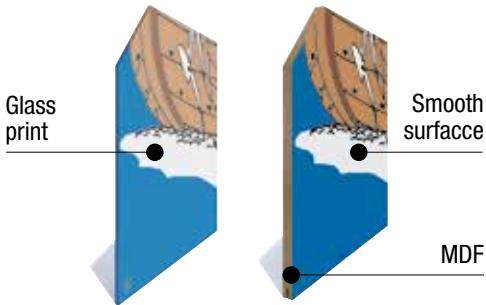
MOOMIN<sup>®</sup> *by*  LIUNE<sup>®</sup>  
SIMPLIFY YOUR DOORS

# MUUMIN BY LIUNE

Beloved Moomins now have adventures in Liune doors. The Moomin collection offers classics and newer Moomin-themed pictures in colour and black and white.



MATERIAL	SOLID MDF, GLASS
THICK	8-25 mm
SURFACE	ACCORDING TO DOOR MODEL
COLOR	WHITE/PRINT
SOUND INSULATION	ACCORDING TO DOOR MODEL
FEATURES	MOOMIN PRINT ON THE DOOR



Door size	Door leaf width x height MDF 2100	Door leaf width x height GLASS 2100	Door leaf width x height GLASS 2300
LI06		631 X 2040	
LI07	731 X 2060	731 X 2040	731 X 2290
LI08	831 X 2060	831 X 2040	831 X 2290
LI09	931 X 2060	931 X 2040	931 X 2290
LI010	1031 X 2060	1031 X 2040	1031 X 2290
LI011	1131 X 2060	1131 X 2040	
LI012	1231 X 2060	1231 X 2040	

COMBINATION ELEMENT:  
Single Door element  
Double Door element  
Corner Door element  
Renovation element  
Automation element



# D21 BLACK MDF DOOR

When you don't want to compromise on style. Liune's most popular door model is available in black. The door design ensures Liune quality by improving the accessibility and freeing the spaces. LIUNE BLACK is the high-quality and reliable choice made by the style-conscious designer. A black massive door, handles and jamb kit.



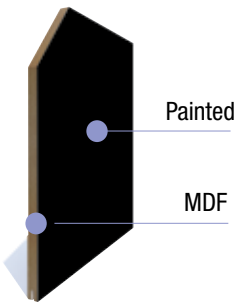
## Liune black



Door, jambs and handles — everything black.



MATERIAL	SOLID MDF
THICK	25 mm
SURFACE	SATIN
COLOR	BLACK NCS S9000-N / RAL 9005
SOUND INSULATION	Rw 23 dB
FEATURES	BLACK JAMBS



Door size	Door leaf width x height				
	2100	2300	2400	2500	2600
LI04	431 X 2060				
LI05	531 X 2060				
LI06	631 X 2060				
LI07	731 X 2060	731 X 2310			
LI08	831 X 2060	831 X 2310	831 X 2410	831 X 2510	831 X 2610
LI09	931 X 2060	931 X 2310	931 X 2410	931 X 2510	931 X 2610
LI010	1031 X 2060	1031 X 2310	1031 X 2410	1031 X 2510	1031 X 2610
LI011	1131 X 2060	1131 X 2310	1131 X 2410	1131 X 2510	1131 X 2610
LI012	1231 X 2060	1231 X 2310	1231 X 2410	1231 X 2510	1231 X 2610

COMBINATION ELEMENT:  
Single Door element  
Double Door element  
Corner Door element  
Renovation element  
Automation element



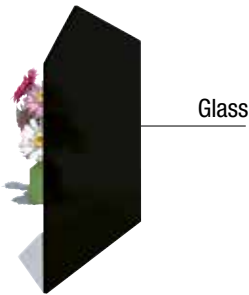


# D21 BLACK GLASS DOOR

**When you don't want to compromise on style.** The door design ensures Liune quality by improving the accessibility and freeing the spaces. LIUNE BLACK is the high-quality and reliable choice made by the style-conscious designer. A black glass door, handles and jamb kit.



MATERIAL	TEMPERED SAFETY GLASS
THICK	8 mm
SURFACE	GLASS
COLOR	DARK BLACK GLASS
SOUND INSULATION	Rw 17 dB
FEATURES	BLACK JAMBS



Door size	Door leaf width x height				
	2100	2300	2400	2500	2600
LI04	431 X 2040				
LI05	531 X 2040				
LI06	631 X 2040				
LI07	731 X 2040	731 X 2290			
LI08	831 X 2040	831 X 2290			
LI09	931 X 2040	931 X 2290			
LI010	1031 X 2040	1031 X 2290			
LI011	1131 X 2040				
LI012	1231 X 2040				

- COMBINATION ELEMENT:**
- Single Door element
  - Double Door element
  - Corner Door element
  - Renovation element
  - Automation element

# CORNER LIUNE

# LIUNE MEASUREMENTS

Select the element on the preferred door size or on the maximum room available for your element at your project. There are elements in five different frame depths, 66, 70, 75, 95, 120 mm. Combine the door with the element that suits your needs.

We have the following elements, single door element, double door element, corner element, renovation element, automation element, decibel element and sauna element.



SINGLE DOOR & ELEMENT



DOUBLE DOOR & ELEMENT

Door size	Door opening**	Element width x height	Installation opening width x height*	Door leaf width x height
SINGLE DOOR				
LI06	610	1335 / 2130	1350 / 2170	631 2060
LI07	710	1535 / 2130	1550 / 2170	731 2060
LI08	810	1735 / 2130	1750 / 2170	831 2060
LI09	910	1935 / 2130	1950 / 2170	931 2060
LI010	1010	2135 / 2130	2150 / 2170	1031 2060
LI012	1210	2535 / 2130	2550 / 2170	1231 2060
DOUBLE DOOR				
LI08	834	1738 / 2130	1758 / 2170	431+431 2060
LI010	1034	2138 / 2130	2158 / 2170	531+531 2060
LI012	1234	2538 / 2130	2558 / 2170	631+631 2060
LI014	1434	2938 / 2130	2958 / 2170	731+731 2060
LI016	1634	3338 / 2130	3358 / 2170	831+831 2060
LI018	1834	3738 / 2130	3758 / 2170	931+931 2060
LI020	2034	4138 / 2130	4158 / 2170	1031+1031 2060

## DOOR OPENING

Door opening width is the same for doors with 2100-2600 mm height.

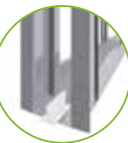
\*)Floor installation has been taken into account with 40 mm extra height.

\*\*)With embedded handles the door leaf can be fully concealed by sliding it into the wall structure, protruding handles reduce the door opening by 100 mm.



# SINGLE DOOR ELEMENT

The element is delivered pre-welded in two parts, the two parts are attached together on site.  
Besides that only the sliding track, door and door frame need to be installed on site.



**LIUNE ELEMENT**  
wooden door



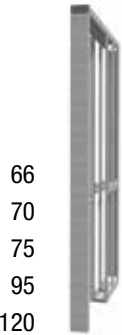
**WET AREA ELEMENT**  
wooden door  
wet area



**GLASS ELEMENT**  
glass door  
(wet area)



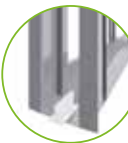
MATERIAL WELDED GALVANIZED STEEL WITH ALUMINIUM TRACK			
DOOR	ELEMENT	WOODEN DOOR	GLASS DOOR
	66	25-32 mm	8 mm
	70	25-32 mm	8 mm
	75	25-32-40 mm	8 mm
	95	25-32-40 mm	8 mm
	120	25-32-40 mm	8 mm
FEATURES	SPACE FOR ELECTRICAL CONDUIT IN ELEMENT 95 AND 120		



Element size	Element width x height				
	2100	2300	2400	2500	2600
LI06	1335 X 2130				
LI07	1535 X 2130	1535 X 2380			
LI08	1735 X 2130	1735 X 2380	1735 X 2480	1735 X 2580	1735 X 2680
LI09	1935 X 2130	1935 X 2380	1935 X 2480	1935 X 2580	1935 X 2680
LI010	2135 X 2130	2135 X 2380	2135 X 2480	2135 X 2580	2135 X 2680
LI011	2335 X 2130	2335 X 2380	2335 X 2480	2335 X 2580	2335 X 2680
LI012	2535 X 2130	2535 X 2380	2535 X 2480	2535 X 2580	2535 X 2680

# DOUBLE DOOR ELEMENT

The element is delivered pre-welded in three parts, the three parts are attached together on site.  
Besides that only the sliding track, door and door frame need to be installed on site.



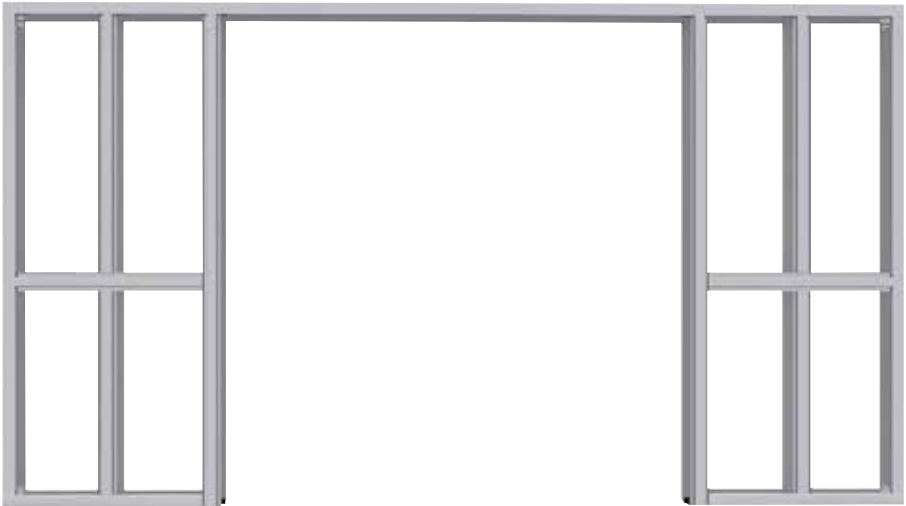
**LIUNE ELEMENT**  
wooden door



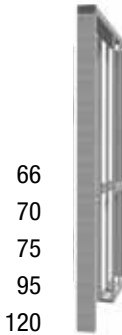
**WET AREA ELEMENT**  
wooden door  
wet area



**GLASS ELEMENT**  
glass door  
(wet area)



MATERIAL WELDED GALVANIZED STEEL WITH ALUMINIUM TRACK			
DOOR	ELEMENT	WOODEN DOOR	GLASS DOOR
	66	25-32 mm	8 mm
	70	25-32 mm	8 mm
	75	25-32-40 mm	8 mm
	95	25-32-40 mm	8 mm
	120	25-32-40 mm	8 mm
FEATURES	SPACE FOR ELECTRICAL CONDUIT IN ELEMENT 95 AND 120		



Element size	Element width x height					Door size
	2100	2300	2400	2500	2600	
LI08	1738 X 2130					2 X LI04
LI010	2138 X 2130					2 X LI05
LI012	2538 X 2130					2 X LI06
LI014	2938 X 2130	2938 X 2380				2 X LI07
LI016	3338 X 2130	3338 X 2380	3338 X 2480	3338 X 2580	3338 X 2680	2 X LI08
LI018	3738 X 2130	3738 X 2380	3738 X 2480	3738 X 2580	3738 X 2680	2 X LI09
LI020	4138 X 2130	4138 X 2380	4138 X 2480	4138 X 2580	4138 X 2680	2 X LI010

# CORNER ELEMENT

The element is delivered pre-welded in three parts, the three parts are attached together on site.  
Besides that only the sliding track, doors and door frame need to be installed on site.



MATERIAL WELDED GALVANIZED STEEL WITH ALUMINIUM TRACK			
DOOR	ELEMENT	WOODEN DOOR	GLASS DOOR
	75	40 mm	8 mm
	95	40 mm	8 mm
FEATURES	SPACE FOR ELECTRICAL CONDUIT IN ELEMENT 95		

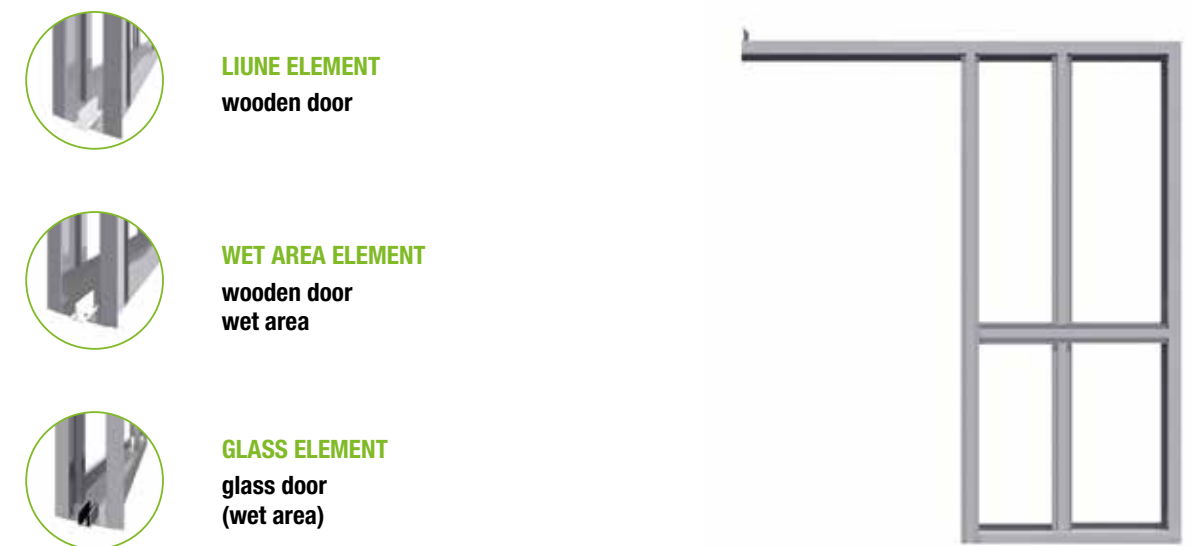


Element size	Element width x height					Door size
	2100	2300	2400	2500	2600	
LI014	1520 X 1480 X 2130	1520 X 1480 X 2380				2 X LI07
LI016	1720 X 1680 X 2130	1720 X 1680 X 2380	1720 X 1680 X 2480	1720 X 1680 X 2580	1720 X 1680 X 2680	2 X LI08
LI018	1920 X 1880 X 2130	1920 X 1880 X 2380	1920 X 1880 X 2480	1920 X 1880 X 2580	1920 X 1880 X 2680	2 X LI09
LI020	2120 X 2080 X 2130	2120 X 2080 X 2380	2120 X 2080 X 2480	2120 X 2080 X 2580	2120 X 2080 X 2680	2 X LI010

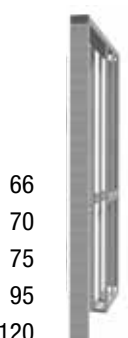
\* 75 mm element width - 20 mm example LI014 is 1500x1480x2130.

# RENOVATION ELEMENT

Renovation elements are supplied without the counter frame stud so that the space used for element installation is maximized. The element is delivered pre-welded in two parts, the two parts are attached together on site. Besides that only the sliding track, door and door frame need to be installed on site.



MATERIAL WELDED GALVANIZED STEEL WITH ALUMINIUM TRACK			
DOOR	ELEMENT	WOODEN DOOR	GLASS DOOR
	66	25-32 mm	8 mm
	70	25-32 mm	8 mm
	75	25-32-40 mm	8 mm
	95	25-32-40 mm	8 mm
	120	25-32-40 mm	8 mm
FEATURES	SPACE FOR ELECTRICAL CONDUIT IN ELEMENT 95 AND 120		

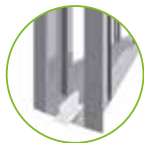


Element size	Element width x height				
	2100	2300	2400	2500	2600
LI06	1280 X 2130				
LI07	1480 X 2130	1480 X 2380			
LI08	1680 X 2130	1680 X 2380	1680 X 2480	1680 X 2580	1680 X 2680
LI09	1880 X 2130	1880 X 2380	1880 X 2480	1880 X 2580	1880 X 2680
LI010	2080 X 2130	2080 X 2380	2080 X 2480	2080 X 2580	2080 X 2680
LI011	2280 X 2130	2280 X 2380	2280 X 2480	2280 X 2580	2280 X 2680
LI012	2480 X 2130	2480 X 2380	2480 X 2480	2480 X 2580	2480 X 2680



# AUTOMATION ELEMENT

The element is delivered pre-welded in one part. Besides that only the sliding track, door and door frame need to be installed on site. All parts of sliding door mechanism are already installed to the sliding track. Automation is switched on in connection with the other electrical work.



**LIUNE ELEMENT**  
wooden door



**GLASS ELEMENT**  
glass door  
(wet area)



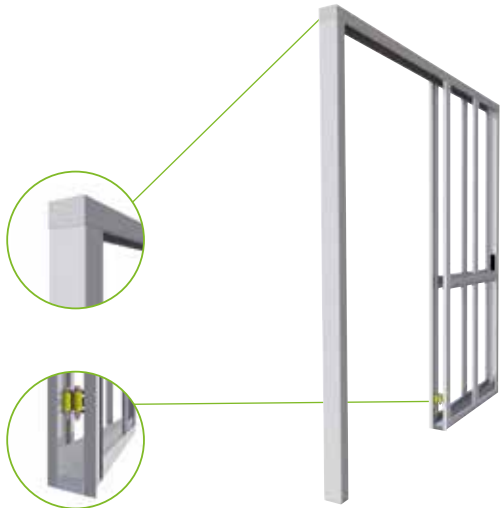
95

MATERIAL	WELDED GALVANIZED STEEL WITH ALUMINIUM TRACK		
	ELEMENT	WOODEN DOOR	GLASS DOOR
DOOR	95	25-32-40 mm	8 mm
FEATURES	SPACE FOR ELECTRICAL CONDUIT IN ELEMENT		

Element size	Element width x height				
	2100	2300	2400	2500	2600
LI06					
LI07					
LI08	1735 X 2140				
LI09	1935 X 2140				
LI010	2135 X 2140				
LI011	2335 X 2140				
LI012	2535 X 2140				

# SAUNA ELEMENT

The element is delivered pre-welded in two parts, the two parts are attached together on site. Besides that only the sliding track, door and door frame need to be installed on site.



95

120

MATERIAL	WELDED GALVANIZED STEEL WITH ALUMINIUM TRACK		
	ELEMENT	WOODEN DOOR	GLASS DOOR
DOOR	95	32 mm	8 mm
	120	32 mm	8 mm
FEATURES	THE STRUCTURE HAS BEEN HUMIDITY TESTED		

Element size	Element width x height				
	2100	2300	2400	2500	2600
LI06					
LI07					
LI08	1735 X 2130				
LI09	1935 X 2130				
LI010	2135 X 2130				
LI011	2335 X 2130				
LI012	2535 X 2130				

# TECHNICAL FEATURES

## ELECTRICAL INSTALLATIONS

Liune's wet area 95-120 mm element is prepared for electrical conduits already at the factory. The frame profile forms an electrical conduit tube where the cables can be installed safely.

## PARTITION WALL PANELLING

Boards intended for wet areas should be used in the wet room panelling according to the manufacturer's instruction. The door element can be panelled with wet area boards or cement based boards.

## PLUMBING

Plumbing can also be fitted into the Liune element if the frame depth is 120 mm.



## FURNISHING ON THE ELEMENT

Furnishing can be installed on the Liune element by using special supports. The profiles are manufactured from strong steel as S350GD+Z.

# LIUNE-JAMB KIT

The Liune Door Jambs are pre cut to fit the Liune doors perfectly and together they create a stunning stylish result.

Depending on the chosen door model we have different types of door jambs. The standard door jamb is satin white (NCS S0502-Y /RAL 9010) painted mdf. As an alternative Tikkurila's full colour range is available. The standard dimension is for one plasterboard per side.

## LIUNE JAMBS

Smooth and beautiful door jambs.

## LIUNE JAMBS BLACK

Smooth and beautiful frames in black.

## SURFACE JAMBS

The surface jambs and slender also hide the boarding edges at once. No separate surface moulding is required. The jambs are pre-cut to miter.

## GLASS JAMBS

Door jambs for the glass door.

## VENEERED JAMBS

The jambs are delivered on order with different wood veneers and shades.

## DECIBEL JAMBS

Door jambs special for door D18 CALM in combination with the decibel element.

## SAUNA JAMBS

The sauna door jambs are made of thermal aspen. The increased wall depth due to tiling has been taken into account.

## WET AREA JAMBS

Moisture resistant paint protected door jambs for splash free spaces.

## ANTIBACTERIAL JAMBS

Door jambs with anti-bacterial surface special for door D22 SAFE.

## MAGNETIC JAMBS

Fast and easy installation. Very smooth result.

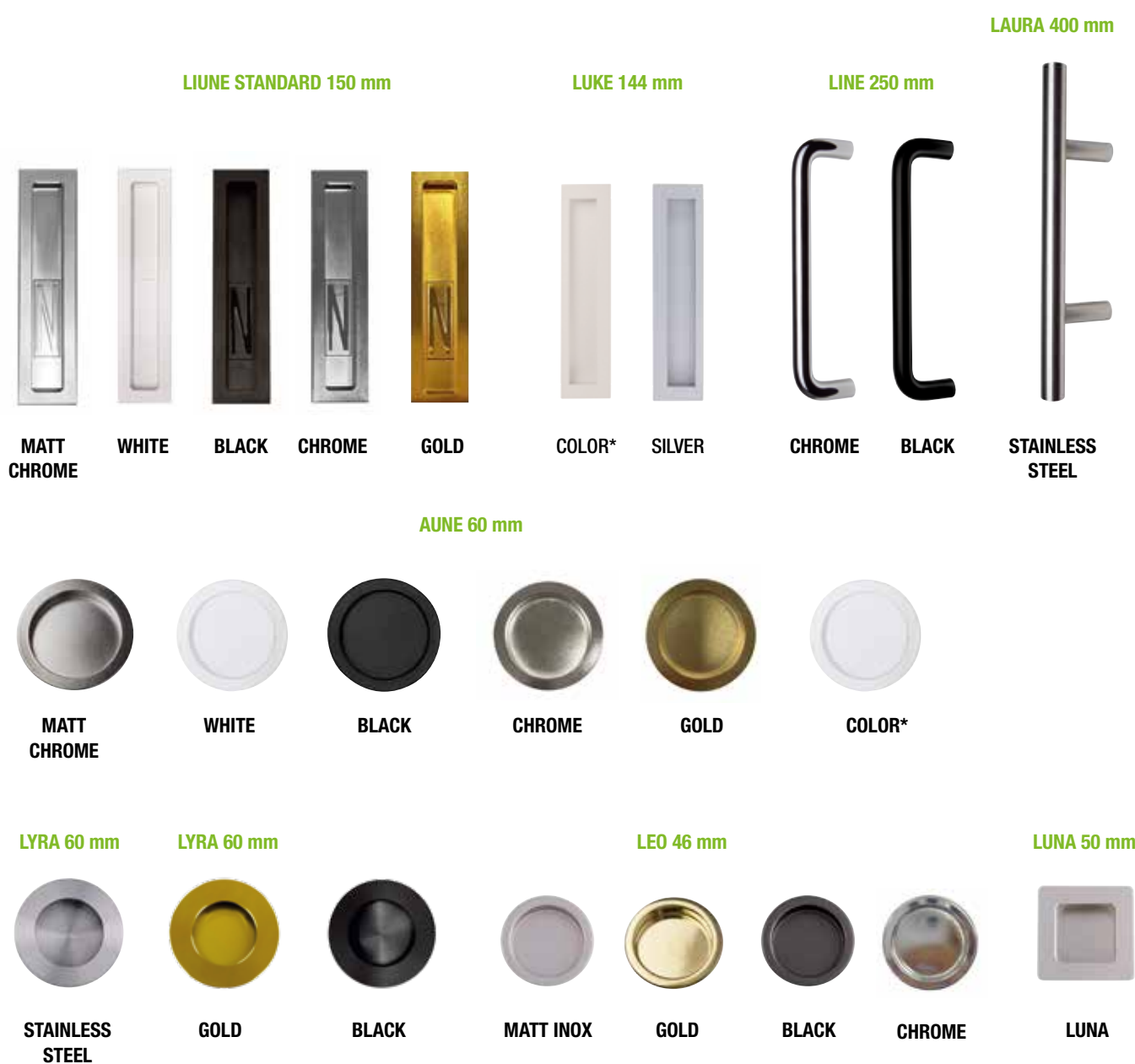


# LIUNE-HANDLES

Thanks to the embedded handles Liune Door hides completely inside the wall.  
The protruding handles in the collection remain visible, taking approx. 10 cm from the door opening.



## WOODEN DOOR



\*All RAL- and NCS-colors

## GLASS DOOR



# LIUNE-LOCKS

Thanks to the embedded handles Liune Door hides completely inside the wall.  
The protruding handles in the collection remain visible, taking approx. 10 cm from the door opening.

## WOODEN DOOR



## BATHROOM LOCK



ALL LOCKS ABOVE ARE AVAILABLE FOR 25 mm AND 40 mm DOOR

Locks for 25 mm doors come with a hatch.

Locks for 40 mm doors come with Abloy-lock body 4249



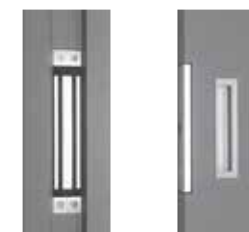
Abloy-lock body 4249



## WOODEN DOOR



ALL LOCKS ABOVE ARE AVAILABLE FOR 25 mm AND 40 mm DOORS.



### ELECTROMAGNETIC LOCK

Meets high security requirements (e.g. bank branches). Lock and converter for solid 40 mm massive wooden doors, allows code locking or electronic key for electronic access control (not incl).

Key-operated locking system.



## GLASS DOOR

### L5 RECESSED



CHROME, MATT CHROME, STAINLESS STEEL

### L6 PROTRUDING



CHROME, MATT CHROME, GOLD, STAINLESS STEEL

### L9 PROTRUDING



BLACK, STAINLESS STEEL



# HANDLE AND LOCK COMBINATION

Liune doors are not complete without the right door furniture. In addition, Liune door furniture will assist in seamlessly blending your interior design from room to room.

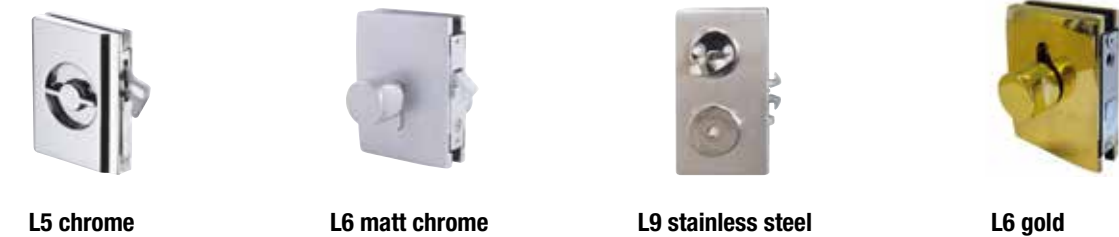
## MASSIVE DOOR HANDLE AND LOCK IDEAS



## BATHROOM MASSIVE DOOR HANDLE AND LOCK IDEAS



## A LOCK IS AT SAME TIME A GLASS DOOR HANDLE



# LIUNE-ACCESSORIES

## SOFT CLOSER

The soft closer softens the closing of the door by slowing down the door's movement while closing. It is compatible with all the different elements depths. For double doors we recommend Liune synchronization.

## LIUNE SYNCHRONIZATION

For the Liune double door element there is a possibility to buy the Liune synchronization mechanism. When manually moving one door leaf, the other door leaf moves at the same time.

## LIUNE AUTOMATION

Liune sliding door automation empowers perfect accessibility, optimal operation, durability and safety.

The machinery parts are pre-installed in the automation element. The sliding door is programmed to operate at a constant speed and comes standard with a pushbutton. Remote control and a motion sensor are also available.

## LIUNE SUPPORT PLATES

Support plates ensure that you can attach for example a cupboard where the Liune element is. There are two different sizes available 2100 x 150 x 1 mm and 1200 x 1250 x 1,5 mm.

## LIUNE COVER PLATES

Cover plates protect the door for minor damages. The height is 400 mm and there are four different widths: 800, 900, 1000 and 1200 mm.

## LIUNE INSTALLATION BLOCKS

The element needs to be installed at the same height as the final height of the floor. When installing the element the element has to be lifted the same height as the floor which will be installed later on. There are installation blocks in 4 different heights 10, 15, 20 and 40 mm.

## LIUNE THRESHOLD

Flexible threshold.  
Bathroom threshold.

## LIUNE CORNER PROFILE

Stainless steel corner profile 15 x 15 x 1500 mm.

## PARTITION WALL PROFILES

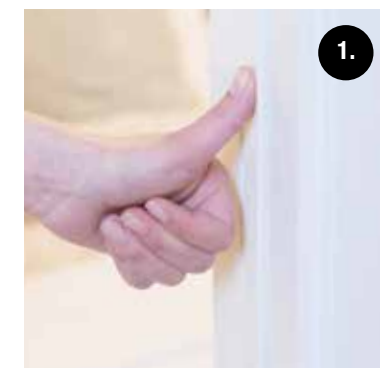
- Partition stud 66, 70, 75, 95 or 120 mm  
10 pieces 2600 or 3000 mm.
- Partition runner 66, 70, 75, 95 or 120 mm  
2 pieces 3000 mm.
- Foam tape 40 x 3 mm

# LIUNE-PROPERTIES

## POP-UP LATCH

Liune doors slide completely inside the wall when the door is equipped with an embedded handle. A pop-up latch is embedded at handle height in the rear edge of all wooden doors. In glass doors the pop-up latch is placed on top of the door. The latch locks the door inside the element and helps the door to pop out from the wall when the door is closed.

1. Free passage is obtained by lightly pushing the edge of the door leaf at handle height.
2. The door is released from the wall by pushing again at handle height, the handle will be partly visible.
3. By pulling the handle the door moves parallel with the wall.



## MAINTENANCE

No maintenance is needed for the door element.

The door leaf and door jambs can be wiped with mild, non-abrasive detergents.

By removing the door jambs it is possible to replace the door leaf, pop up latch, wheels and soft closer if necessary.



# LIUNE-DELIVERY

# LIUNE-INSTALLATION

Liune Pocket Doors are easy to install both for do-it-yourself and professional builders.



DOOR



ELEMENT



JAMB KIT



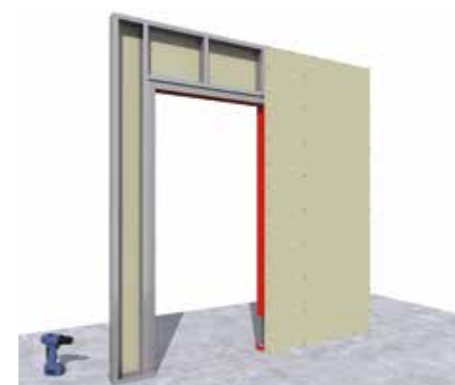
ACCESSORIES



INSTALLATION KIT



INSTALLATION INSTRUCTIONS



1. Build the partition wall based on the dimensions of the chosen element.
2. Assemble and install the element.
3. Cover the element and partition wall with plasterboard.
4. After finishing the partition wall according to your wishes, install the door and jamb kit.

An extensive installation instruction is included in the LIUNE-DELIVERY.  
The installation instruction is also available online [www.liunedoor.com](http://www.liunedoor.com)



INSTALLATION INSTRUCTION

# LIUNE-ORDER

## GENERAL INFORMATION

### COMPANY INFORMATION

Order number

Order date

Company name

Contact name

Address

Country

Phone

Extra information

Delivery date

Name

Address

Country

Phone

### DELIVERY INFORMATION

## 1. DOOR

☐ LD1

☐ LD2

☐ LD3

☐ LD4

☐ LD5

☐ LD6

☐ LD7

☐ LD8

☐ LD9

☐ LD10

☐ LD11

☐ LD13

☐ LD14

☐ LD15

☐ LD17

☐ LD18

☐ LD19

☐ LD20

☐ LD21

☐ LD22

☐ LD23

☐ LD24

☐ LD25

☐ LD26

☐ LI04

☐ LI05

☐ LI06

☐ LI07

☐ LI08

☐ LI09

☐ LI010

☐ LI011

☐ LI012

☐ 2100

☐ 2300

☐ 2400

☐ 2500

☐ 2600

☐ 8 mm

☐ 25 mm

☐ 27 mm

☐ 32 mm

☐ 40 mm

☐ WHITE

☐ BLACK

☐ OAK

☐ BIRCH

☐ WALNUT

☐ PINE

## 2. ELEMENT

☐ SINGLE

☐ DOUBLE

☐ CORNER

☐ RENOVATION

☐ AUTOMATION

☐ LIUNE ELEMENT

☐ WET AREA ELEMENT

☐ GLASS ELEMENT

☐ DECIBEL ELEMENT

☐ SAUNA ELEMENT

☐ SAUNA ELEMENT WINDOW

☐ 66

☐ 70

☐ 75

☐ 95

☐ 120

☐ LI06

☐ LI07

☐ LI08

☐ LI09

☐ LI010

☐ LI011

☐ LI012

☐ LI014

☐ LI016

☐ LI018

☐ LI020

☐ 2100

☐ 2300

☐ 2400

☐ 2500

☐ 2600

## 3. JAMB KIT

☐ SINGLE

☐ DOUBLE

☐ CORNER

☐ RENOVATION

☐ AUTOMATION

☐ LIUNE JAMB KIT

☐ WET AREA JAMB KIT

☐ GLASS JAMB KIT

☐ DECIBEL JAMB KIT

☐ SAUNA JAMB KIT

☐ SURFACE JAMB KIT

☐ ANTIBACTERIAL JAMB KIT

☐ 66

☐ 70

☐ 75

☐ 95

☐ 120

☐ LI06

☐ LI07

☐ LI08

☐ LI09

☐ LI010

☐ LI011

☐ LI012

☐ LI014

☐ LI016

☐ LI020

☐ 2100

☐ 2300

☐ 2400

☐ 2500

☐ 2600

☐ 8 mm

☐ 25 mm

☐ 27 mm

☐ 32 mm

☐ 40 mm

☐ WHITE

☐ BLACK

☐ OAK

☐ BIRCH

☐ WALNUT

☐ PINE

## 4. HANDLES AND LOCKS

### HANDLES / WOODEN DOOR

☐ LIUNE STANDARD 150 mm MATT CHROME

☐ LIUNE STANDARD 150 mm WHITE

☐ LIUNE STANDARD 150 mm BLACK

☐ LIUNE STANDARD 150 mm CHROME

☐ LIUNE STANDARD 150 mm GOLD

☐ LUKE 144 mm SILVER

☐ LUKE 144 mm COLOR

☐ LINE 250 mm CHROM

☐ LINE 250 mm BLACK

☐ LAURA 400 mm STAINLESS STEEL

☐ AUNE 60 mm MATT CHROME

☐ AUNE 60 mm WHITE

☐ AUNE 60 mm BLACK

☐ AUNE 60 mm CHROME

☐ AUNE 60 mm GOLD

☐ AUNE 60 mm COLOR

☐ LYRA 60 mm STAINLESS STEEL

☐ LYRA 60 mm GOLD

☐ LYRA 60 mm BLACK

☐ LEO 46 mm CHROME

☐ LEO 46 mm BLACK

☐ LEO 46 mm GOLD

☐ LEO 46 mm SILVER

☐ LUNA 50 mm STAINLESS STEEL

### LOCKS / WOODEN DOOR

☐ L4 60 mm CHROME

☐ L10 60 mm BLACK

☐ L12 60 mm STAINLESS STEEL

☐ L13 60 mm GOLD

☐ L11 60 mm CHROME

☐ L11\_1 60 mm MATT CHROME

☐ L11\_2 60 mm STAINLESS STEEL

☐ L11\_3 60 mm WHITE

☐ L1 46 mm CHROME

☐ L1 46 mm SILVER

☐ L1 46 mm GOLD

☐ L1 46 mm BLACK

☐ L2 CHROME

☐ L2 STAINLESS STEEL

☐ L2 BLACK

☐ L3 ILOG CHROME

☐ L3 ILOG STAINLESS STEEL

☐ L3 ILOG BLACK

☐ L8 MAGNETIC LOCK

### HANDLES / GLASS DOOR

☐ LILY 304 mm CHROME

☐ LUX 600 mm GOLD

☐ LIUNE SAUNA 500 mm ASPEN

☐ LIVIA 60 mm SILVER

☐ LUCKY 60 mm STAINLESS STEEL

☐ LARA 60 mm CHROME

☐ LARA 60 mm BLACK

☐ LARA 60 mm GOLD

### LOCKS / GLASS DOOR

☐ L5 RECESSED CHROME

☐ L5 RECESSED MATT CHROME

☐ L5 RECESSED STAINLESS STEEL

☐ L6 PROTRUDING CHROME

☐ L6 PROTRUDING MATT CHROME

☐ L6 PROTRUDING STAINLESS STEEL

☐ L9 PROTRUDING BLACK

☐ L9 PROTRUDING STAINLESS STEEL

## 5. ACCESSORIES

☐ SOFT CLOSER

☐ LIUNE SYNCHRONIZATION

### AUTOMATION:

☐ PUSH BUTTON

☐ MOTION SENSOR

☐ REMOTE CONTROL

☐ 4X INSTALLATION BLOCKS 10 mm

☐ 4X INSTALLATION BLOCKS 15 mm

☐ 4X INSTALLATION BLOCKS 20 mm

☐ 4X INSTALLATION BLOCKS 40 mm

☐ SUPPORT PLATE 2100 x 150 x 1 mm

☐ SUPPORT PLATE 1200 x 1250 x 1,5 mm

☐ COVER PLATE 800 x 400 mm

☐ COVER PLATE 900 x 400 mm

☐ COVER PLATE 1000 x 400 mm

☐ COVER PLATE 1200 x 400 mm

☐ CORNER PROFILE 15 x 15 x 1500 mm

☐ FLEXIBLE THRESHOLD

☐ BATHROOM THRESHOLD

### PARTITION WALL PROFILES:

☐ 66 mm

☐ 70 mm

☐ 75 mm

☐ 95 mm

☐ 120 mm

☐ 10 x PARTITION STUD 2600 mm

☐ 10 x PARTITION STUD 3000 mm

☐ 2 x PARTITION RUNNER 3000 mm

☐ 30 meter FOAM TAPE 40 x 3 mm





### Liune element frame

We grant a 10 Year warranty for the Liune Door element. This presupposes that the installation instructions have been followed correctly and that the products are applied for home use.

### Warranty period

The warranty period for the element frame is valid ten (10) years from the date of purchase. The original receipt of payment is required as proof of purchase.

### Warranty covers what?

The warranty covers the element frame for dry premises assembled at the factory. The designer of the object is responsible for the suitability of the use in the premises and that the Liune element is used to its intended purpose.

### If problems occur

The manufacturer will examine and decide whether the detected fault is covered by the warranty or not. If the warranty coverage applies to the fault, the manufacturer repairs it. The manufacturer pays for the repair cost and the work and travel expenses of the repairers, provided that the accessibility to the product does not cause any additional costs. This does not apply to repair works that the manufacturer has not authorized.

### What the warranty does not cover:

The warranty does not apply if the product was defect when installed, incorrectly installed or if the damage is caused by improper storage, inappropriate use or has been modified.

Neither does the warranty cover normal wear and tear, defects caused by accidents, nor the effects of chemical reactions.

### Maintenance instructions

No maintenance is needed.

### Installation

A defect element is not to be installed.

If an element is defect, contact the manufacturer. The element is fastened when one side of the partition wall has been panelled, or to the vertical partition wall frame studs that frame the door element. The straightness of the element has to be secured. If you are uncertain about the installation, contact a professional builder.

### Legislation

The Buyer has rights under chapter 5 of the Consumer Production Act, which is not limited by this warranty.



### LIUNE DOOR SHOWROOM

Runeberginkatu 5, Helsinki  
Aleksanterinkatu 28, Tampere  
Open on Mon-Fri



Aulis Lundell Oy has been certified according to the ISO 9001 quality system since 2004.



EPD No. RTS\_38\_19  
LIUNE -door system  
with glass/MDF door

### Liune Door sales office:

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Tel +358 20 7341 400  
sales@liunedoor.com  
www.liunedoor.com

### Follow us



Aulis Lundell Oy has been operating under the environmental management system since 2004. Liune has utility model protections in the EU, Norway and the US.